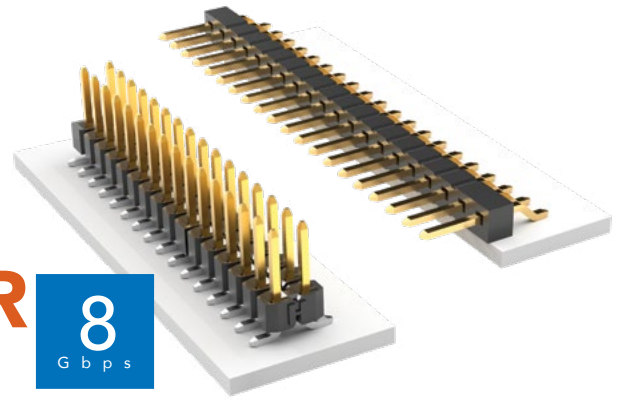


# SURFACE MOUNT .025" SQ POST HEADER

(2.54 mm) .100" PITCH • TSM SERIES



## TSM

### Board Mates:

SSW, SSQ, SSM, BSW, ESW,  
ESQ, BCS, SLW, CES, HLE

### Cable Mates:

IDSS, IDSD

TSM

1

NO. PINS PER ROW

LEAD STYLE

02 thru 36

Specify  
LEAD STYLE  
from chart

## SPECIFICATIONS

### Insulator Material:

Black Liquid Crystal Polymer

### Terminal Material:

Phosphor Bronze

### Plating:

Au or Sn over

50  $\mu$ " (1.27  $\mu$ m) Ni

### Operating Temp Range:

-55 °C to +105 °C with Tin;

-55 °C to +125 °C with Gold

### Voltage Rating:

475 VAC -SV/-DV mated with

BCS or SSM

## PROCESSING

### Lead-Free Solderable:

Yes

### -DH/-SH Lead Coplanarity:

(0.15 mm) .006" max (02-36)\*

### -DV/-SV Lead Coplanarity:

(0.10 mm) .004" max (02-05)

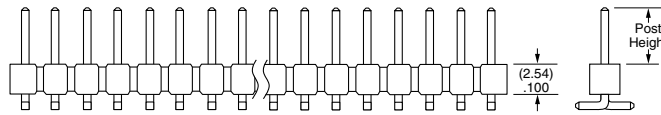
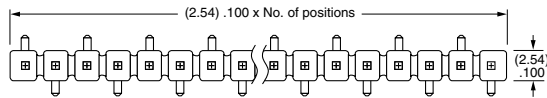
(0.13 mm) .005" max (06-10)\*

(0.15 mm) .006" max (11-36)\*

\*(.004" stencil solution

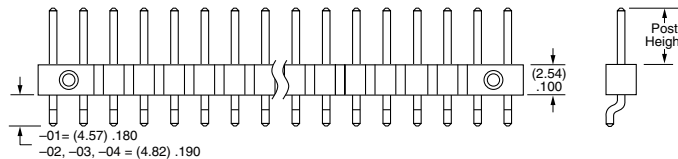
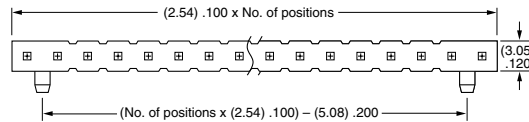
may be available; contact

IPG@samtec.com)



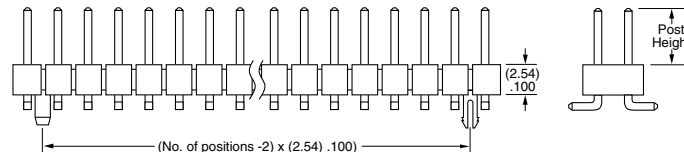
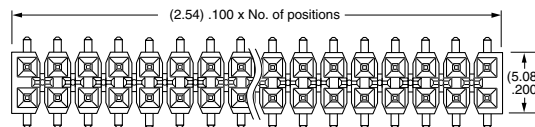
-SV Row Option

LEAD STYLE	POST HEIGHT	MATES WITH
-01	(5.84) .230	SSW, BCS, SSM, IDSS, IDSD
-02	(8.13) .320	SSM -DH
-03	(10.67) .420	Bottom Mount & Pass Through
-04	(3.05) .120	SLW, CES, HLE



-01 = (4.57) .180  
-02, -03, -04 = (4.82) .190

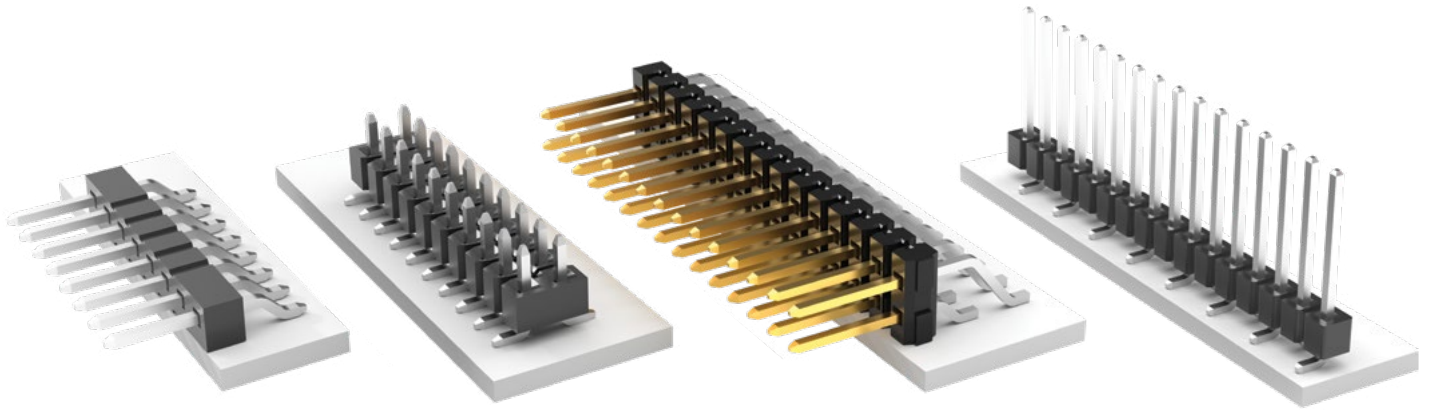
-SH Row Option



-DV Row Option

### Note:

Some lengths, styles and options are non-standard, non-returnable.



### PLATING OPTION

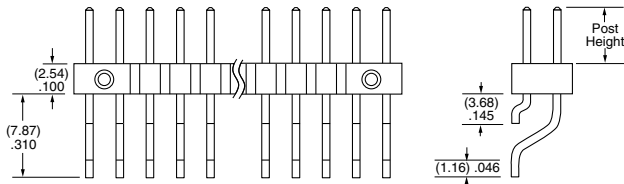
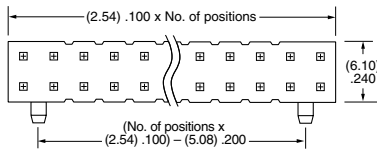
- F**  
= Gold flash on post, Matte Tin on tail
- L**  
= 10  $\mu$ " (0.25  $\mu$ m) Gold on post, Matte Tin on tail
- S**  
= 30  $\mu$ " (0.76  $\mu$ m) Gold on post, Matte Tin on tail
- T**  
= Matte Tin

### ROW OPTION

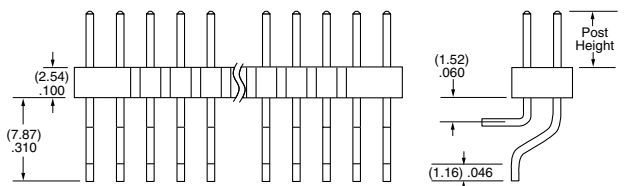
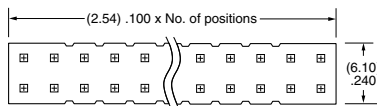
- SV**  
= Single Row Vertical Pin
- DV**  
= Double Row Vertical Pin
- SH**  
= Single Row Horizontal Pin
- DH**  
= Double Row Horizontal Pin (Style -01, -02 or -03 only)
- TM**  
= Triple Row Vertical Mixed Technology (Style -01 only) (02 thru 30 positions only)
- MT**  
= Mixed Technology Pin (Style -01, -02 or -03 only)

### OTHER OPTIONS

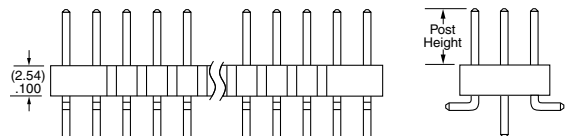
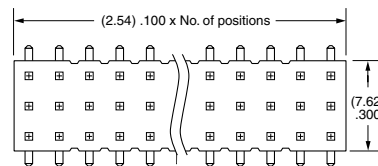
- "XXX"**  
= Polarized Position
- A**  
= Alignment Pin  
metal or plastic at Samtec discretion (Not available with -TM or -MT) (02 positions minimum) (Not available with -LC)
- LC**  
= Locking Clip  
(Not available with -TM) (3 positions minimum) (Not available with -A) (Manual placement required)
- K**  
= (6.50 mm) .256" DIA Polyimide Film Pick & Place Pad  
(-SH: 4 positions minimum without -TR; 2 & 3 positions available with -TR) (-DH: 4 positions minimum without -TR)
- P**  
= Plastic Pick & Place Pad  
(-DV: 4 positions minimum without -TR; 2 & 3 positions available with -TR) (-SH: 4 positions minimum without -TR; 2 & 3 positions available with -TR) (-DH: 5 positions minimum without -TR) (-SV: 4 positions minimum without -TR; 2 & 3 positions available with -TR)
- TR**  
= Tape & Reel  
-SV: 02-22 positions, -DV: 02-28 positions, -SH: 02-30 positions, -DH: 02-29 positions (Not available with -MT or -TM)
- FR**  
= Full Reel Tape & Reel  
(must order maximum quantity per reel; contact Samtec for quantity breaks)  
-SV: 02-22 positions, -DV: 02-28 positions, -SH: 02-30 positions, -DH: 02-29 positions (Not available with -MT or -TM)



**-DH Row Option**



**-MT Row Option**



**-TM Row Option**