

### T-1 3/4 (5mm) SOLID STATE LAMP

Part Number: L-7113YD

Yellow

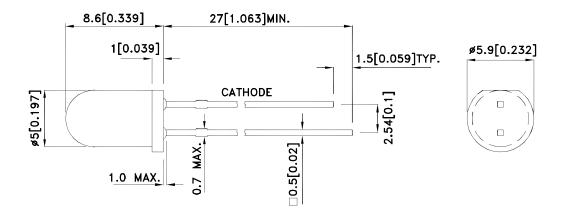
### **Features**

- Low power consumption.
- Popular T-1 3/4 diameter package.
- General purpose leads.
- Reliable and rugged.
- Long life solid state reliability.
- Available on tape and reel.
- RoHS compliant.

### Description

The Yellow source color devices are made with Gallium Arsenide Phosphide on Gallium Phosphide Yellow Light Emitting Diode.

## **Package Dimensions**



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.25(0.01")$  unless otherwise noted.
- Lead spacing is measured where the leads emerge from the package.
   The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

SPEC NO: DSAA4399 **REV NO: V.14 DATE: SEP/30/2010** PAGE: 1 OF 6 CHECKED: Allen Liu APPROVED: WYNEC ERP: 1101005405 DRAWN: J.Yu

### **Selection Guide**

Part No.	Dice	Lens Type	lv (mcd) [2] @ 10mA		Viewing Angle [1]
	,		Min.	Тур.	201/2
L-7113YD	Yellow (GaAsP/GaP)	Yellow Diffused	10	25	30°

- 1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value. 2. Luminous intensity/ luminous Flux: +/-15%.

## Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Yellow	590		nm	IF=20mA
λD [1]	Dominant Wavelength	Yellow	588		nm	IF=20mA
Δλ1/2	Spectral Line Half-width	Yellow	35		nm	IF=20mA
С	Capacitance	Yellow	20		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Yellow	2.1	2.5	V	IF=20mA
lr	Reverse Current	Yellow		10	uA	VR = 5V

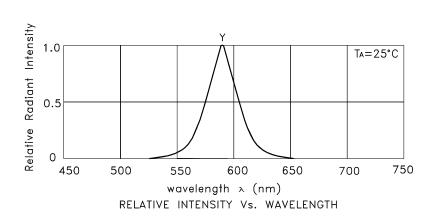
- 1.Wavelength: +/-1nm. 2. Forward Voltage: +/-0.1V.

## Absolute Maximum Ratings at TA=25°C

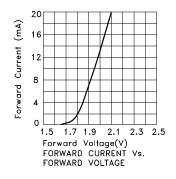
Parameter	Yellow	Units	
Power dissipation	75	mW	
DC Forward Current	30	mA	
Peak Forward Current [1]	140	mA	
Reverse Voltage	5	V	
Operating/Storage Temperature	-40°C To +85°C		
Lead Solder Temperature [2]	260°C For 3 Seconds		
Lead Solder Temperature [3]	260°C For 5 Seconds		

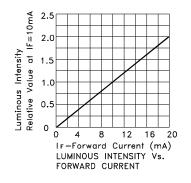
- 1. 1/10 Duty Cycle, 0.1ms Pulse Width.
  2. 2mm below package base.
  3. 5mm below package base.

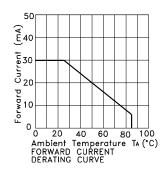
SPEC NO: DSAA4399 **REV NO: V.14** DATE: SEP/30/2010 PAGE: 2 OF 6 APPROVED: WYNEC **CHECKED: Allen Liu** DRAWN: J.Yu ERP: 1101005405

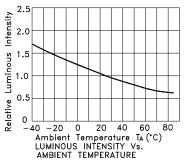


Yellow L-7113YD

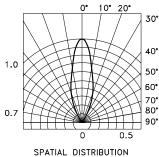








PAGE: 3 OF 6

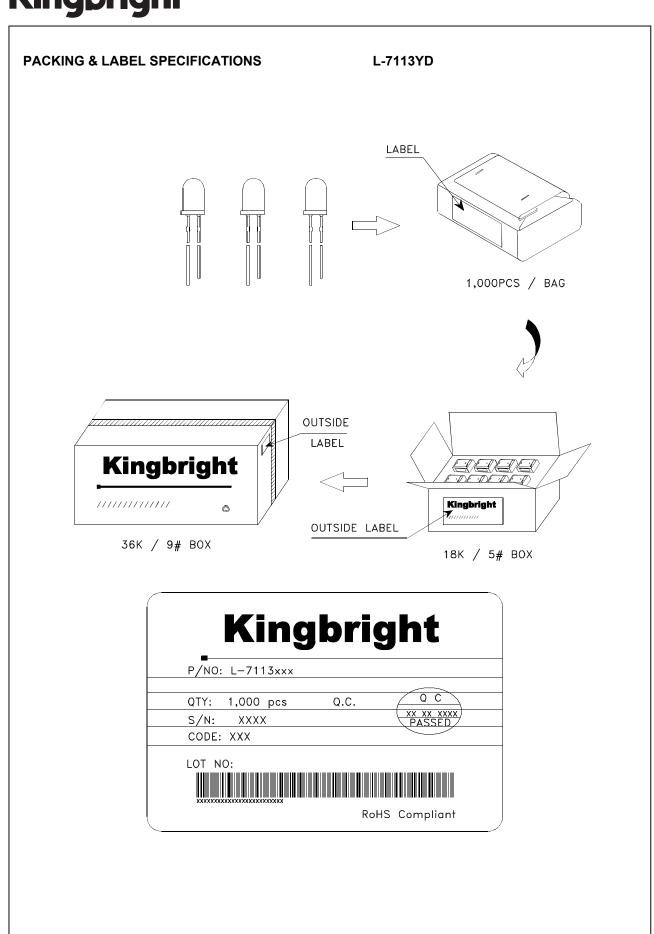


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DATE: SEP/30/2010



SPEC NO: DSAA4399 APPROVED: WYNEC REV NO: V.14 CHECKED: Allen Liu DATE: SEP/30/2010 DRAWN: J.Yu PAGE: 4 OF 6 ERP: 1101005405

### LED MOUNTING METHOD

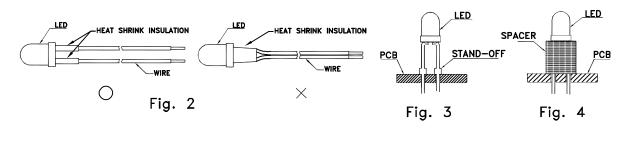
1. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement. Lead—forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures.

LED LED **PCB** PCB PCB Note.1 Note.2 Anode 45°MAX. Cathode 45°MAX. LED PCB PCB PCB PCB Cathode Anode X LED LED Housing Housing <u>LED</u> <u>Housing</u> LED Housing Housing PCB **PCB** PCB Note.2 Note.1 Anode 45°MAX. LED Housing LED Housing **LED** Housing LED Housing <u>Housing</u> **PCB** PCB **PCB** PCB Anode X X X X

"O" Correct mounting method "X" Incorrect mounting method Note 1-2: Do not route PCB trace in the contact area between the leadframe and the PCB to prevent short-circuits.

Fig.1

- 2. When soldering wire to the LED, use individual heat—shrink tubing to insulate the exposed leads to prevent accidental contact short—circuit. (Fig. 2)
- 3. Use stand—offs (Fig. 3) or spacers (Fig. 4) to securely position the LED above the PCB.

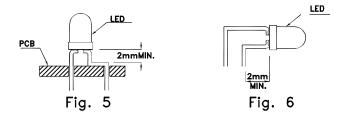


SPEC NO: DSAA4399 REV NO: V.14 DATE: SEP
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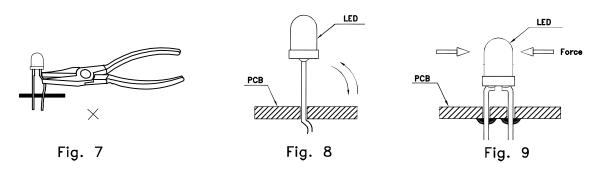
DATE: SEP/30/2010 PAGE: 5 OF 6
DRAWN: J.Yu ERP: 1101005405

## LEAD FORMING PROCEDURES

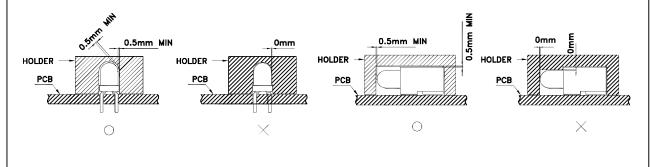
1. Maintain a minimum of 2mm clearance between the base of the LED lens and the first lead bend. (Fig. 5 and 6)



- 2. Lead forming or bending must be performed before soldering, never during or after Soldering.
- 3. Do not stress the LED lens during lead—forming in order to fractures in the lens epoxy and damage the internal structures.
- 4. During lead forming, use tools or jigs to hold the leads securely so that the bending force will not be transmitted to the LED lens and its internal structures. Do not perform lead forming once the component has been mounted onto the PCB. (Fig. 7)
- 5. Do not bend the leads more than twice. (Fig. 8)
- 6. After soldering or other high—temperature assembly, allow the LED to cool down to 50°C before applying outside force (Fig. 9). In general, avoid placing excess force on the LED to avoid damage. For any questions please consult with Kingbright representative for proper handling procedures.



7. No stress shall be applied on the LED during soldering to prevent damage.



SPEC NO: DSAA4399 APPROVED: WYNEC REV NO: V.14 CHECKED: Allen Liu DATE: SEP/30/2010 DRAWN: J.Yu PAGE: 6 OF 6 ERP: 1101005405